



APPROVAL OF WELDING CONSUMABLES CERTIFICATE

No. QBI355811PU/017

Strongweld®

Ultimate Welding Performance

This is to certify that the following product, in view of the tests carried out, has been approved.

<i>Description</i>	Flux-cored wire/gas combination
<i>Type</i>	K-71T / M21
<i>Class</i>	2YS H10
<i>Manufacturer</i>	KISWEL INC.
<i>Place of manufacture</i>	7950 DIXIE HIGHWAY FLORENCE KY 41042 U.S.A.
<i>Reference standards</i>	Part D, Chapter 5, Section 2 of RINA Rules for the classification of ships

The approval is valid for one year and can be reconfirmed subject to the satisfactory outcome of the prescribed control tests.

Issued in **Genoa** on **March 5, 2012**. *This Certificate is valid until* **December 31, 2012**



RINA
Cesare Murgia

This certificate consists of this page and 1 enclosure

APPROVAL OF WELDING CONSUMABLES CERTIFICATE

No. **QBI355811PU/017**

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K-71T / M21

KISWEL INC.

**7950 DIXIE HIGHWAY - FLORENCE KY
41042 - U.S.A.**

Class

Diameters

Welding positions

Type of current

2YS H10

1.2-1.4-1.6

mm

**all positions including vertical
in downward direction**

direct current reverse polarity

Genoa March 5, 2012





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This is to certify that the following product, in view of the tests carried out, has been approved.

<i>Description</i>	Flux-cored wire/gas combination
<i>Type</i>	K-71T / C1
<i>Class</i>	2YS H10
<i>Manufacturer</i>	KISWEL INC.
<i>Place of manufacture</i>	7950 DIXIE HIGHWAY FLORENCE KY 41042 U.S.A.
<i>Reference standards</i>	Part D, Chapter 5, Section 2 of RINA Rules for the classification of ships

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K-71T / C1

KISWEL INC.

7950 DIXIE HIGHWAY - FLORENCE KY
41042 - U.S.A.

Class
Diameters
Welding positions

Type of current

2YS H10
1.2-1.4-1.6 mm
all positions including vertical
in downward direction
direct current reverse polarity

Genoa March 5, 2012





APPROVAL OF WELDING CONSUMABLES CERTIFICATE

No. QBI355811PU/009

This is to certify that the following product, in view of the tests carried out, has been approved.

<i>Description</i>	Flux-cored wire/gas combination
<i>Type</i>	K-71T PLUS/M21
<i>Class</i>	3YS
<i>Manufacturer</i>	KISWEL INC.
<i>Place of manufacture</i>	7950 DIXIE HIGHWAY FLORENCE KY 41042 U.S.A.
<i>Reference standards</i>	Part D, Chapter 5, Section 2 of RINA Rules for the classification of ships

The approval is valid for one year and can be reconfirmed subject to the satisfactory outcome of the prescribed control tests.

Issued in **Genoa** on **March 2, 2012**. This Certificate is valid until **December 31, 2012**



A handwritten signature in black ink, appearing to read 'Cesare Murgia', written over a horizontal line.

RINA
Cesare Murgia

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No. QBI355811PU/009

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K-71T PLUS/M21

KISWEL INC.

7950 DIXIE HIGHWAY - FLORENCE KY
41042 - U.S.A.

Class

Diameters

Welding positions

Type of current

3YS

1.2-1.4-1.6

mm

all positions including vertical
in downward direction

direct current reverse polarity

Genoa March 2, 2012





APPROVAL OF WELDING CONSUMABLES CERTIFICATE

No. QBI355811PU/008

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<i>Description</i>	Flux-cored wire/gas combination
<i>Type</i>	K-71T PLUS/C1
<i>Class</i>	3YS H10
<i>Manufacturer</i>	KISWEL INC.
<i>Place of manufacture</i>	7950 DIXIE HIGHWAY FLORENCE KY 41042 U.S.A.
<i>Reference standards</i>	Part D, Chapter 5, Section 2 of RINA Rules for the classification of ships

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K-71T PLUS/C1

KISWEL INC.

7950 DIXIE HIGHWAY - FLORENCE KY
41042 - U.S.A.

Class
Diameters
Welding positions

Type of current

3YS H10
1.2-1.4-1.6 mm
all positions including vertical
in downward direction
direct current reverse polarity

Genoa March 2, 2012

